



# WE CARE. OUR SAFETY PRINCIPLES:



**SAFETY IS A CORE  
VALUE OF HOERBIGER.**

IN CASE OF CONFLICT WITH  
OTHER BUSINESS OBJEC-  
TIVES, SAFETY PREVAILS.



**ALL WORK  
AT HOERBIGER  
CAN BE  
DONE SAFELY.**

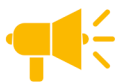
WE PLAN FOR IT.



**MANAGEMENT  
DRIVES THE SAFETY  
CULTURE AND  
LEADS BY EXAMPLE.**



**EVERYONE TAKES  
CARE FOR HIS/HER  
OWN SAFETY AND  
FOR THE SAFETY  
OF OTHERS.**



**EVERYONE HAS  
THE AUTHORITY  
TO STOP ANY  
UNSAFE WORK.**



**ZERO TOLERANCE  
FOR INTENTIONAL  
VIOLATIONS OF  
SAFETY RULES.**



**SAFE BEHAVIOR  
IS ACKNOWLEDGED  
AND RECOGNIZED.**